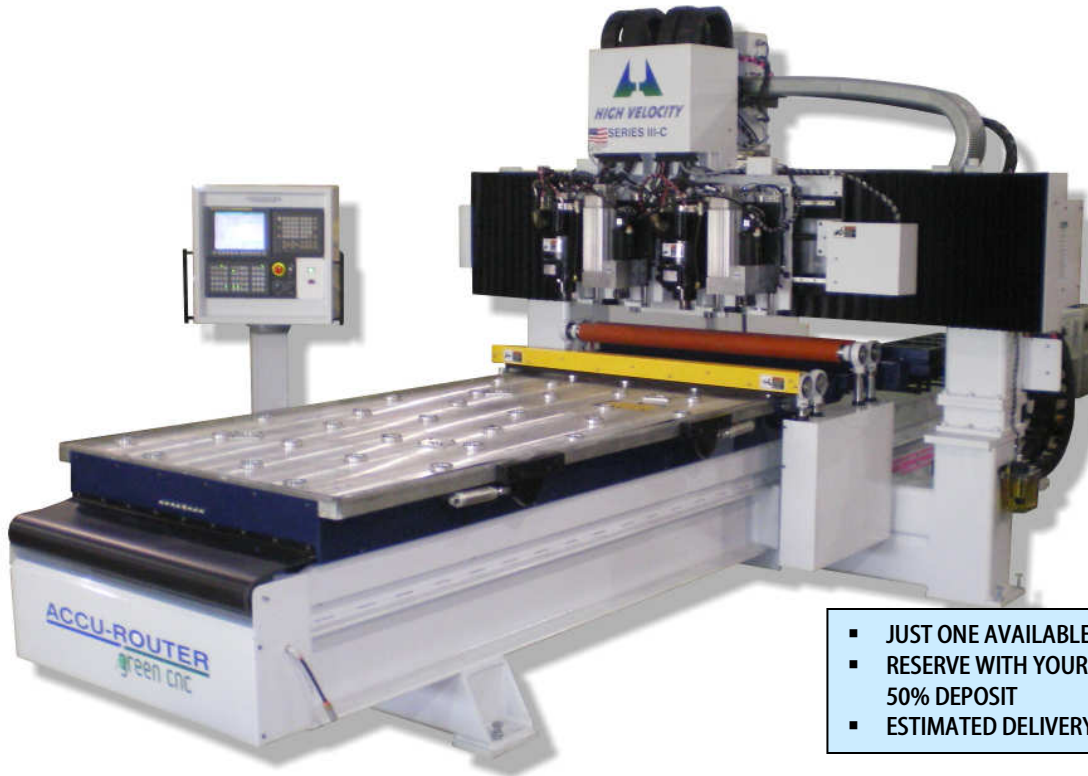


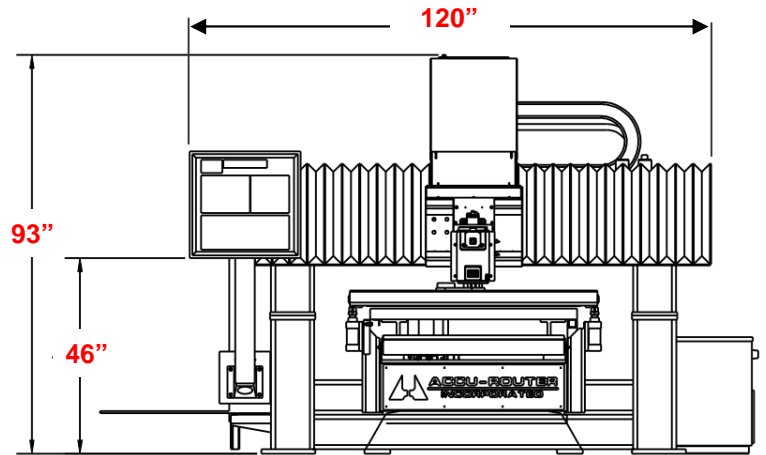
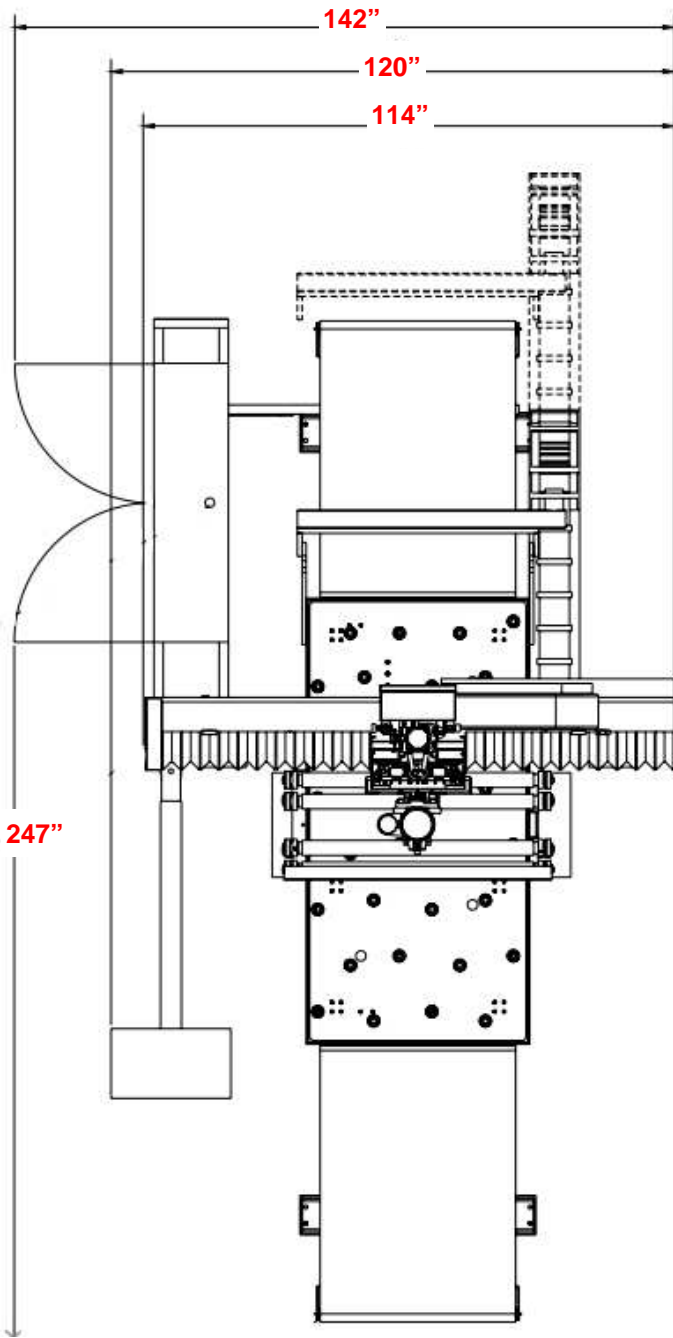
# Green CNC High Velocity: Top Performance, Full Warranty on Re-Acquired Steel - *Save \$30k+*



- JUST ONE AVAILABLE
- RESERVE WITH YOUR PO # & 50% DEPOSIT
- ESTIMATED DELIVERY MAY 2023

- Accu-Router High Velocity **Green CNC** (re-acquired steel platform & enclosures, new Fanuc control)
- 4x8' aluminum table plumbed with 32 flotation balls, 3 heavy swing-up locator stops;
- THK linear ways, precision ball screws all axes including a 40 mm OD spin-the-nut unit on X;
- rapid positioning 3,000 ipm (XY) & 1,000 ipm (Z);
- programmable travels 96" (X), 72" (Y), and 7" (Z);
- liquid chilled XR-15 manual wrench-type spindle (15HP @ 18,000 rpm, 1" collet capacity), ceramic bearings (50 mm nose, 30 mm upper shaft); HSD 3+2 drill bank(s) on separate retracts
- **Double holddown** (Roller Assist PLUS vacuum-ready table) for max yield, single or stack cutting up to 1.75" (customer supplies 40HP vacuum pump, or can purchase from Accu-Router);
- **New Fanuc Oi-MF Plus CNC control**, 2MB memory (1,000 program names); 10.4" color LCD monitor; Ethernet, USB, Flash & RS232 datacom; Bell Shape ACC/DEC high speed machining option; AI contour control for max cornering speeds

*Does Accu-Router just do "re-builds"?* Absolutely not -- our new product development is unsurpassed, including "all new" machines from the ground-up (about 25% on re-acquired steel vs "all new"). It comes down to your budget, requirements and preference, all backed by Accu-Router's free lifetime training, support & renewability.



### Green III-C High Velocity Technical Specifications

Electric	Dedicated 100A 460/3/60 for both machine & 40HP vacuum pump; can be altered with transformer
Spindle, Made in USA by Accu-Router	Manual wrench-type, 15HP @ 18,000 RPM, 1" diameter collet capacity, liquid chilled to 100 degrees Fahrenheit (ethylene glycol, closed loop). <b>HSK power drawbar optional (auto change)</b>
Drill Bank	HSD electric, 5 spindles on 32mm centers
Dust Collection	1,200 CFM of vacuum flow per spindle, 4" ID intake hose (4" OD hood)
Compressed Air	20 CFM @ 90 psi (about 5 HP of compressor capacity), overhead gravity loop recommended
Positioning	Quoted at 0.003" per axis
Repeatability	Quoted at 0.0009" per axis
Weight	17,000 lbs
Facility	Minimum door 12' wide, 10' high; 6" reinforced concrete floor
Warranty	(1) year for new components, (2) years for Fanuc control, (3) years Dekker pump
Training & Phone Support	Free for life of machine

**NEW OR GREEN**

Your Choice, Same Lifetime Support

**POWERED BY FANUC**



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