

ACCU-ROUTER: GREEN CNC MACHINES

“This machine has definitely exceeded our expectations, there’s no question about that. Every time we run a new application, every time we use the machine, every one is amazed.”

**Frankie Butler
Edgecombe Furniture**

When you’re as aggressive as Edgecombe Furniture, staying in the furniture business isn’t a question – it’s a statement! And manufacturing upholstered contract furniture is a big statement. So when Frankie Butler, Woodshop Manager, was asked to find a CNC router that would increase production and reduce labor he turned to other wood manufacturers in the furniture belt for advice. “I went to shop owners and operators and they all highly recommended Accu-Router. The Green CNC machine was for us.”



- *More than 4 times the production output.*
- *Increased accuracy and reduced labor dramatically.*
- *Outstanding value; saved thousands of dollars on the purchase.*

“We went with the Green CNC because we felt better about the heavier, stronger, more rigid weldments and the aluminum table than what other router manufacturers are offering today,” explained Butler. “It’s a new machine that amazes us every time we use it. I recommend the Green CNC machine to everyone,” concluded Butler. “And I encourage them to call and see this machine in action – they will also be amazed.”

*Accu-Router Green CNC machines. Better than ever.
Just ask our customers.*



PRODUCT DESCRIPTION

With humble beginnings in 1930 the Cotton Belt Mattress Company gradually expanded into a full line of upholstered contract furniture known today as Edgecombe Furniture (Pinetops, NC). A large selection of quality couches, chairs, ottomans and custom-built services are available to meet customers' specific style and specification needs. Quality construction defines Edgecombe Furniture and their products' long life span. The majority of these products are made from $\frac{3}{4}$ " plywood, cut to exacting dimensions from one piece to another. On occasion, they'll stack cut $\frac{3}{8}$ " sheets depending on the application.



MACHINING REQUIREMENTS

Over the past few years upholstered furniture orders had increased for Edgecombe. They needed to increase productivity, accuracy and dependability while reducing the amount of temporary help to keep up with the increased production. The existing process included various machines set up to perform specific tasks before moving onto another machine and operator. The process was slow and labor intensive. Accuracy became a major concern with higher levels of production and unskilled labor.



THE RESULTS

After 8 months of research and evaluation, Butler's team purchased a Green CNC machine from Accu-Router. "The Green CNC machine has definitely exceeded our expectations," stated Butler. According to him a previous plant production test of just 20 frames took 9 employees a total of 6 hours to produce. **Today, with the Green CNC and only 2 employees (one to operate the router and the other to unload) it takes less than one hour to produce the same 20 frames.** Butler explained, "The accuracy of the machine, the speed of the machine, the volume of material we can put through it and the labor reduction just astounds us every time we run it." Edgecombe has been able to eliminate numerous temporary positions throughout the shop, reduce shop hours by not working Saturdays and overtime and have increased their production capabilities to handle additional business. "We haven't had any problems with the machine, but if we ever do we won't hesitate to call on Accu-Router's well-known service."

"The machine is very efficient. Anyone in manufacturing should seriously consider this Green CNC for their production."

Frankie Butler
Edgecombe Furniture



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