



UNLESS OTHERWISE SPECIFIED				ACCU-ROUTER INCORPORATED							
DECIMALS	X	CAST	MACHINED	DWN	SKW	DATE	CKD	SCALE			
						8-3-93					
	XX	1/8	: 050	HEAT TREAT		MODEL NO.					
	XXX	1/16	: 015	FINISH		SER 4					
		1/32	: 005	MATERIAL DESCRIPTION & E O P NO.					REV	DATE	E C N NO.
ANGLES	: 1"								REL	DATE	E C N NO.
	FLATNESS		MACHINED SURF								
	SQUARENESS		CONCENTRICITY								
	PARALLELISM		ANGULARITY								
	SYMMETRY		RUNOUT								
	STRAIGHTNESS	BREAK ALL SHARP CORNERS & EDGES									
	DEBURR ALL HOLES										
	FINISH ALL OVER										
DESCRIPTION						PART NO.					
2' X 4' TABLE						SER42HD					